

MANUFACTURING CENTER
CAMBRIDGE LIGHTS 100 REGULAR SP
BRAND CODE-1140 (STD)

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 07/13/92
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	126.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	31.5	MM	
ROD R.T.D.	:	17.00	IN. H2O (TOTAL ENGAP)	
PLUG R.T.D.	:	4.25	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	7.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.25	GRAMS/100 RODS	1.31 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASIMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-G
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4725H KC 45-M1		06-145-A
ANCHOR ADHESIVE	:	POLYMER 255-11	PVA	61-007-A
	:	UPACO 6732-0	PVA	61-425-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES			
LAP ADHESIVE	:	FULLER HM 8229CF		61-428-A
DRY WEIGHT	:	74.99	GRAMS/100 RODS	18.75 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	75.54	GRAMS/100 RODS	18.89 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	80.79	GRAMS/100 RODS	20.20 GRAMS/25 RODS

REASON FOR CHANGE : PZ APPLICATION % CHANGED FROM 8% TO 7% OF DRY WGT.
: WET WEIGHT W/GLUE AND PZ APPLICATION WEIGHTS
: REDUCED ACCORDINGLY. NO OTHER CHANGES MADE.
: OK TO MIX FINISHED FILTER RODS.

PREPARED BY : C. F. VEALEY
PREPARATION DATE : 6/25/92

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APPROVED BY:

E. D. Watts

SUPERCEDES SPECIFICATION DATED: 1/14/92

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